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## Fabrication of Cu<sub>2</sub>O homojunction thin films for photovoltaic applications

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Environmentally friendly cuprous oxide (Cu<sub>2</sub>O) is an attractive cost effective material for developing photovoltaic devices due to its astounding properties. Interestingly, the fabrication of low cost Cu<sub>2</sub>O homojunction devices is possible due to Cu<sub>2</sub>O is abundant and the ability of forming the p-Cu<sub>2</sub>O and n-Cu<sub>2</sub>O thin films using cost effective electrodeposition technique. Indeed, it is necessary to optimize p-n junction devices by varying deposition parameters. Vividly, the pH of the deposition bath controls the quality of the electrodeposited Cu<sub>2</sub>O thin films. Hence, it is important to optimize the pH value of the bath use for the electrodeposition of n-Cu<sub>2</sub>O and p-Cu<sub>2</sub>O films for developing Cu<sub>2</sub>O based devices. In this study, Cu<sub>2</sub>O thin film homojunction device was fabricated using a successive deposition of an n-Cu<sub>2</sub>O film followed by a p-Cu<sub>2</sub>O film, in two different baths; acetate and lactate respectively. The Cu<sub>2</sub>O homojunction was fabricated on a Ti substrate by the twostep potentiostatic electrodeposition process. A set of n-Cu<sub>2</sub>O thin films were electrodeposited on Ti substrate in a three electrode aqueous electrochemical cell containing 0.1 M sodium acetate and 0.01 M cupric acetate at potential of -200 mV vs. Ag/AgCl electrode, bath temperature of 55 °C and the film deposition time of 1 hour at two different pH values of n-Cu<sub>2</sub>O thin film deposition baths; 6.1 and 6.5. Then to optimize the Cu<sub>2</sub>O homojunction, Ti/n-Cu<sub>2</sub>O/p-Cu<sub>2</sub>O junction was fabricated by consequently electrodepositing p-Cu<sub>2</sub>O thin film on n-Cu<sub>2</sub>O film by changing the pH value from 7.0 to 13 of the p-Cu<sub>2</sub>O thin film deposition bath. The electrochemical bath used for the deposition of p-Cu<sub>2</sub>O thin films contained 3 M lactic acid, 0.4 M copper sulfate and 4 M NaOH. pH of the deposition baths were controlled by adding NaOH and HCl. Then Ti/n-Cu<sub>2</sub>O/p-Cu<sub>2</sub>O/Au structure was fabricated by sputtering Au on the resulted Cu<sub>2</sub>O homojunction. The highest photoactive film observed for Ti/n-Cu<sub>2</sub>O/p-Cu<sub>2</sub>O/Au structure that was fabricated at pH values of 6.1 and 11.0 for n-Cu<sub>2</sub>O and p-Cu<sub>2</sub>O deposition baths respectively. The observed V<sub>OC</sub> and J<sub>SC</sub> values for the optimum Ti/n-Cu<sub>2</sub>O/p-Cu<sub>2</sub>O/Au structure was 344 mV and 1.13 mA/cm<sup>2</sup> respectively, under AM 1.5 illumination. The resulted high V<sub>OC</sub> and I<sub>SC</sub> values evident for the possibility of fabrication of Cu<sub>2</sub>O homojunction devices by employing consecutive electrodeposition of an n-Cu<sub>2</sub>O layer followed by a p-Cu<sub>2</sub>O layer using the relevant baths at different growth conditions. Promisingly, fabricated Cu<sub>2</sub>O homojunction may further improved by surface treatments and optimizations, to produce high efficient Cu<sub>2</sub>O homojunction devices.

**Keywords:** Cuprous oxide, Electrodepostion, Homojunction, Thin film solar cell

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